



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5549-1-Rework
Job Sheet 170704



Part No: D5549-1-Rework

Job Qty: 1 ea

Part Name: Fwd Beam



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/18/18

Job Tracking No:

Due Date: 1/23/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: (Copied from part D5549-1-) DWG REV.B SHEETS 5, 6

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/22/18	0.00	0.00	Start Up Handfinish	W	BEB 18-01-22
120	HandFinish	1 pcs		1/22/18	0.00	1.00	HandFinish4		BEB 18-01-22
130	QC	1 pcs		1/22/18	0.00	0.00	QC2 Machining-4		PD 18-01-25
150	HandFinish	1 pcs		1/22/18	0.00	0.49	HandFinish1		BEB 18-01-22
160	QC	1 pcs		1/22/18	0.00	0.00	QC7-5		BE 18-01-22
170	Powdercoat	1 pcs		1/23/18	0.00	0.11	Powdercoat1		BE 18-01-23
180	QC	1 pcs		1/23/18	0.00	0.00	QC3		PD 18-01-25
190	Packaging	1 pcs		1/23/18	0.00	0.00	Packaging3-2		
200	QC21-SA	1 Ea		1/23/18	0.00	0.00	QC21		

Part Op 90 - RA72

Descriptions: 120 - BUFF/ SCUFF POWDERCOAT

179 - ***Mask holes or blow out access powdercoat in holes*** START TIME: 8:40 OVEN TEMPERATURE:

FINISH TIME: 9:10

190 - Identify as per dwg & Stock in QC Quarantine for RA72

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5549-1	Fwd Beam	1 Ea (1 ea)	90-Start up Operation	SP33390

Part Specifications

Specifications could not be found.

Plex 1/18/18 1:32 PM dart.poulin.mario

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐			
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐			
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐			
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____

**S034644****Fwd Beam****Dart Aerospace Ltd.**
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 Hawkesbury, ON K64 1K7
 CANADA
 TEL.: 1 613 632-5200
 Email: sales@dartaero.com
 www.dartaerospace.com

MRB (QS1042) Approval

Completed By

Lead hand / Supervisor
Approval VerificationQC / QA Coordinator
Approval

PART NO: D5549 – 1
Original Serial #: S034644
Revision: REWORK
Operation: Start up Operation
Change No:

 01/23/18
Job No: 170704

Root Cause							
Environment ☐	Design ☐	Doc/Data ☐	Equip/Tooling ☐	Handling/Pre ☐	Material ☐	Internal Transport ☐	Tribal Knowledge ☐
LOA ☐	Substation ☐	Past Expiry Date ☐	Misidentified ☐	Training ☐	Use for Testing ☐	Poor Information ☐	Rushing ☐
Product Improvement ☐	Process Improvement ☐	Manufacturing Process ☐	Past Due ☐	Crimp/Kink/Ripple/Wave ☐	Cuffs ☐	Crushing ☐	Heat Treat ☐
Wave/Twist in Tube ☐	Marks/Chatter ☐	Inspection Incomplete/Unqualified ☐	Contamination ☐	Countersink ☐	Cut Too Short ☐	Instructions Incomplete/Unclear ☐	Drill Holes ☐
				Power Loss/Surge ☐	Folio/Program ☐	Grain ☐	Weld ☐
				Wrong Stock Pulled ☐	Out of Sequence ☐	Off-set ☐	Mislabeled ☐
				Fit/Function ☐	Misaligned/off center ☐	Positioned Wrong ☐	Outside Dimensions ☐
				Over/Under tolerance ☐	Part Incorrect ☐	Part Lost/Missing ☐	Part Moved ☐
				Drawing ☐	Finish ☐	Misread ☐	Turning Sequence ☐
OTHER : _____							